

3-7-02  
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1. (Amended) A multi-layer pressure pipe (20) of a plastic material, containing fiber-reinforced layers, wherein the multi-layer pressure pipe (20) is formed by using as the extruder a cone extruder (10) which cross-orientes the reinforcement fibers in the extruded material in the successive layers (21, 22, 23, 24), and wherein the material extruded is a polyolefin which contains long-fiber reinforcements.